

Qualification Pack



Pipeline Welding Helper (Oil & Gas)

QP Code: HYC/Q 9105

QP Version: 1.0

NSQF Level: 2.5

Hydrocarbon Sector Skill Council
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HYC/Q9105 Pipeline Welding Helper (Oil & Gas)

Brief Job Description

Individual at this job is responsible for assisting/helping a pipeline welder at different oil and gas sites. The person at this job uses different types welding machines and tools for welding different types of metal.

Personal Attributes

The individual should have good sense of responsibility, a good organizer and time keeper. The person should have the ability to work in a team.

Applicable National Occupational Standards (NOS)

Compulsory NOS:

1. HYC/N6105 Prepare for welding operation at oil and gas pipeline site
2. HYC/N6106 Assist/help for pipeline welding operation
3. HYC/N9301 Working effectively in a team
4. HYC/N9302 Maintain health, safety and security procedures

Qualification Pack (QP) Parameters

Sector	Hydrocarbon
Sub-Sector	Midstream/Construction & Services
Occupation	Welding
Country	India
NSQF Level	2.5
Aligned to NCO/ISCO/ISIC Code	NCO/2015 8131.31, 3134.0200
Minimum Educational Qualification & Experience	9th grade pass OR 5th grade pass with 4 years of relevant experience OR Ability to read and write with 5-years of relevant experience OR Previous relevant Qualification of NSQF Level 2 with 6
Minimum Level of Education for Training in School	5th
Pre-Requisite License or Training	NA
Minimum Job Entry Age	18 years
Last Reviewed On	3-May-2023
Next Review Date	2-May-2026
NSQC Approval Date	3-May-2023
Version	1.0

HYC/N9105 Prepare for welding operation at oil and gas pipeline site

Description

This unit is about assisting/ helping welder for preparing machine and tools for welding at site. Check readiness and calibration of machine and tools used for welding at oil and gas pipeline sites.

Scope

This unit/task covers the following:

- Prepare for welding operation at oil and gas pipeline site

Elements and Performance Criteria

Prepare for welding operation at oil and gas pipeline site

To be competent, the user/individual on the job must be able to;

- PC1. assist/help welder in arranging blueprint, drawing, machine, measuring equipment and tools
- PC2. assist/help welder in marking pipes for welding as per blueprint/drawing
- PC3. assist/help welder for electrical connection of welding machine
- PC4. assist/help welder in identifying damaged parts/material
- PC5. keep work area and welding gun, electrodes, filler wires, gas cylinders, welding transformers clean remove dust, moisture and waste material before welding operation

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1. the basic principle of welding operation
- KU2. the importance of calibration of tools and instruments
- KU3. the basic principle of electrical and circuit system
- KU4. the function of tools and instrument used for welding operation
- KU5. standard operating procedures while working
- KU6. potential hazards, risks and threats based on the nature of work
- KU7. basics of electricity and prevalent energy efficient devices used in welding operations
- KU8. relevant health and safety requirements applicable to the work place
- KU9. the importance of personal protective equipment used during welding operation

Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1. read and interpret engineering drawings
- GS2. read Standard Operating Practices (SOP) documents
- GS3. measure and write the length of the pipe for marking
- GS4. assess complexity and criticality of task
- GS5. work with supervisors/team members to carry out work related tasks
- GS6. communicate effectively with team members
- GS7. perform basic mathematical calculation
- GS8. plan and organize the marketing activity

Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC1. assist/help welder in arranging blueprint, drawing, machine, measuring equipment and tools	4	6		
PC2. assist/help welder in marking pipes for welding as per blueprint/drawing	4	6		
PC3. assist/help welder for electrical connection of welding machine	4	6		
PC4. assist/help welder in identifying damaged parts/material	4	6		
PC5. keep work area and welding gun, electrodes, filler wires, gas cylinders, welding transformers clean remove dust, moisture and waste material before welding operation	4	6		
NOS Total	20	30	-	-

National Occupational Standards (NOS) Parameters

NOS Code	HYC/N9105
NOS Name	Prepare for welding operation at oil and gas pipeline site
Sector	Hydrocarbon
Sub-Sector	Midstream/Construction & Services
Occupation	Welding
NSQF Level	3
Credits	3
Version	1.0
Last Reviewed Date	3-May-2023
Next Review Date	2-May-2026
NSQC Clearance Date	3-May-2023

HYC/N9106 Assist/help for pipeline welding operation

Description

This unit is about carrying out the air filling activity in different kinds of vehicle and dealing with customers.

Scope

This unit/task covers the following:

- Assist/help for pipeline welding operation
- Testing and inspection

Elements and Performance Criteria

Assist/help for pipeline welding operation

To be competent, the user/individual on the job must be able to;

- PC1. assist/help welder in arranging the pipes in the specified manner for welding as per the drawing
- PC2. give appropriate welding tools to the welder for welding operation
- PC3. use rules, squares, scribes, vernier caliper, instrument for marking
- PC4. cut the pipe as per the marking
- PC5. hold and clamp the pipe during jointing/welding operation
- PC6. assist/help welder in cleaning the pipe surface area using file or grinding tools
- PC7. clean the work area after welding operation

Testing and inspection

To be competent, the user/individual on the job must be able to;

- PC8. assist/help welder in carrying out visual and dimensional inspection
- PC9. assist/help welder in identifying various cutting and welding defects using testing instruments
- PC10. assist/help welder in rectifying the identified cutting and welding defects
- PC11. assist/help welder in carrying out the hydrostatic testing for designated pressure proofing as per the procedures
- PC12. assist/help welder in carrying out the pneumatic testing for leak proofing as per the procedures
- PC13. assist/help welder in checking the structural integrity of pipe
- PC14. assist/help welder in reporting defects to appropriate authority as per instructions
- PC15. assist/help welder in checking all the inspection points as per maintenance checklist
- PC16. assist/help welder in depositing recyclable and reusable material at store

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1. the ways to do cutting and welding in pipe
- KU2. the types of testing and inspection methods
- KU3. the structural integrity of pipes
- KU4. the importance of calibration of tools and instruments
- KU5. the function of tools and instrument used to cut and welding
- KU6. the importance of personal protective equipment used for air filling
- KU7. potential hazards, risks and threats based on the nature of work

- KU8. ways of efficiently managing material and water in the process
- KU9. the difference between recyclable/reusable and waste material

Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1. read and interpret information correctly
- GS2. assess complexity and criticality of task
- GS3. communicate effectively with customers
- GS4. complete tasks efficiently and accurately within stipulated time
- GS5. work with supervisors/team members to carry out work related tasks
- GS6. perform basic mathematical calculation
- GS7. plan and organize the marketing activity

Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC1. assist/help welder in arranging the pipes in the specified manner for welding as per the drawing	1	2		
PC2. give appropriate welding tools to the welder for welding operation	1	2		
PC3. use rules, squares, scribes, vernier caliper, instrument for marking	1	2		
PC4. cut the pipe as per the marking	1	2		
PC5. hold and clamp the pipe during jointing/welding operation	2	2		
PC6. assist/help welder in cleaning the pipe surface area using file or grinding tools	1	2		
PC7. clean the work area after welding operation	1	2		
PC8. assist/help welder in carrying out visual and dimensional inspection	2	2		
PC9. assist/help welder in identifying various cutting and welding defects using testing instruments	1	1		
PC10. assist/help welder in rectifying the identified cutting and welding defects	1	2		
PC11. assist/help welder in carrying out the hydrostatic testing for designated pressure proofing as per the procedures	2	2		
PC12. assist/help welder in carrying out the pneumatic testing for leak proofing as per the procedures	2	1		
PC13. assist/help welder in checking the structural integrity of pipe	1	2		
PC14. assist/help welder in reporting defects to appropriate authority as per instructions	1	2		
PC15. assist/help welder in checking all the inspection points as per maintenance checklist	1	2		
PC16. assist/help welder in depositing recyclable and reusable material at store	1	2		
NOS Total	20	30	-	-

National Occupational Standards (NOS) Parameters

NOS Code	HYC/N9106
NOS Name	Assist/help for pipeline welding operation
Sector	Hydrocarbon
Sub-Sector	Midstream/Construction & Services
Occupation	Welding
NSQF Level	3
Credits	3
Version	1.0
Last Reviewed Date	3-May-2023
Next Review Date	2-May-2026
NSQC Clearance Date	3-May-2023

HYC/N9301 Working effectively in a team

Description

This unit covers basic practices that improve effectiveness of working in a team in an organizational set-up

Scope

This unit/task covers the following:

- Effective team work

Elements and Performance Criteria

Effective team work

To be competent, the user/individual on the job must be able to:

- PC1. maintain clear communication with colleagues
- PC2. pass on information to colleagues in line with organisational requirements
- PC3. work in a team and support the team members
- PC4. work in ways that show respect to colleagues
- PC5. fulfil commitments made to colleagues
- PC6. inform team members timely, if timelines can't be met
- PC7. take the necessary initiatives to resolve the issues while working in team

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1. the organization's policies and procedures related to team work in workplace
- KU2. the importance of effective communication and establishing good working relationships with colleagues
- KU3. Knowledge of gender concepts, issues & legislation
- KU4. the importance of creating an environment of trust and mutual respect
- KU5. the implications of own work on the work and schedule of others
- KU6. the standard practice in organization w.r.t communication at various levels
- KU7. the instructions at individual level or at group level
- KU8. individual work responsibility and corrective measures required to complete task in time
- KU9. the importance of personal qualities as discipline and confidence to achieve success in work assigned

Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1. communicate effectively in writing
- GS2. read instructions, guidelines/procedures
- GS3. communicate information effectively
- GS4. make decisions on a suitable course of action or response keeping in view resource utilization while meeting commitments
- GS5. how to plan the work to meet the deadline
- GS6. the importance of consistent and reliable services for customer satisfaction
- GS7. apply problem solving approaches in different situations

GS8. apply balanced judgments to different situations

Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Effective teamwork</i>	20	30		
PC1. maintain clear communication with colleagues	2	4	-	-
PC2. pass on information to colleagues in line with organisational requirements	3	5	-	-
PC3. work in a team and support the team members	3	4	-	-
PC4. work in ways that show respect to colleagues	3	4	-	-
PC5. fulfil commitments made to colleagues	3	5	-	-
PC6. inform team members timely, if timelines can't be met	3	4	-	-
PC7. take the necessary initiatives to resolve the issues while working in team	3	4	-	-
NOS Total	20	30	-	-

National Occupational Standards (NOS) Parameters

NOS Code	HYC/N9301
NOS Name	Working effectively in a team
Sector	Hydrocarbon
Sub-Sector	Generic
Occupation	Generic
NSQF Level	2
Credits	1.5
Version	3.0
Last Reviewed Date	3-May-2023
Next Review Date	2-May-2026
NSQC Clearance Date	3-May-2023

HYC/N9302: Maintain health, safety and security procedures

Description

This unit covers maintaining health, safety and security procedures at the workplace. This includes procedures and practices that candidates need to follow to help maintain a healthy, safe and secure work environment

Scope

This unit/task covers the following:

- Practice health and safety measures
- Follow fire safety procedures
- Follow emergencies, rescue and first-aid procedures

Elements and Performance Criteria

Practice health and safety measures

To be competent, the user/individual on the job must be able to:

- PC1. use protective clothing/equipment for specific tasks and work conditions
- PC2. identify documents, location and people responsible for health and safety in the workplace
- PC3. identify possible causes of risk or accident in the workplace
- PC4. carry out safe working practices while dealing with hazards to ensure the safety of self and others
- PC5. lift heavy objects safely using correct procedures
- PC6. identify common safety signs, displayed in various areas

Follow fire safety procedures

To be competent, the user/individual on the job must be able to:

- PC7. use the various appropriate fire extinguishers on different types of fires correctly
- PC8. follow rescue techniques applied during fire hazard
- PC9. follow good housekeeping practice in order to prevent fire hazards
- PC10. list issues concerning the safety in work place
- PC11. inform fire safety department about any near-miss incidents in the work place
- PC12. follow the applicable laws, regulations and codes as per safety standard
- PC13. prepare written accident/incident report and share with the concerned officer/department

Follow emergencies, rescue and first-aid procedures

To be competent, the user/individual on the job must be able to:

- PC14. provide appropriate first aid to victims in emergency situation
- PC15. demonstrate basic techniques of bandaging
- PC16. respond promptly and appropriately to an accident
- PC17. perform rescue activity during an accident in real or simulated environments
- PC18. demonstrate correct method to rescue injured people and others during an emergency

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1. company's policies on personnel management and duty reporting procedure

- KU2. reporting structure within organization
- KU3. how to escalate problem
- KU4. concept of “hazards” and “risks”
- KU5. health and safety hazards commonly affecting the work environment and related precautions
- KU6. preventative and remedial actions to be taken in the case of exposure to toxic materials
- KU7. importance of using protective clothing/equipment while working
- KU8. various causes of fire
- KU9. techniques of using different types of fire extinguishers
- KU10. different materials used for extinguishing fire
- KU11. various types of safety signs and their significance

Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1. communicate by writing
- GS2. Adjust communication style to reflect gender sensitivity
- GS3. read instructions, guidelines/procedures and reports
- GS4. communicate effectively and share the information efficiently
- GS5. identify and report potential sources of danger
- GS6. how to plan the work to meet the deadline
- GS7. the importance of on time services
- GS8. apply problem solving approaches in different situations
- GS9. apply balanced judgments to different situations

Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Practice health and safety measures</i>	9	15		
PC1. use protective clothing/equipment for specific tasks and work conditions	1	4	-	-
PC2. identify documents, location and people responsible for health and safety in the workplace	2	1	-	-
PC3. identify possible causes of risk or accident in the workplace	1	3	-	-
PC4. carry out safe working practices while dealing with hazards to ensure the safety of self and others	2	2	-	-
PC5. lift heavy objects safely using correct procedures	1	3	-	-
PC6. identify common safety signs, displayed in various areas	2	2	-	-
<i>Follow fire safety procedures</i>	12	16		
PC7. use the various appropriate fire extinguishers on different types of fires correctly	2	2	-	-
PC8. follow rescue techniques applied during fire hazard	2	2	-	-
PC9. follow good housekeeping practice in order to prevent fire hazards	2	2	-	-
PC10. list issues concerning the safety in work place	1	3	-	-
PC11. inform fire safety department about any near-miss incidents in the work place	2	2	-	-
PC12. follow the applicable laws, regulations and codes as per safety standard	1	3	-	-
PC13. prepare written accident/incident report and share with the concerned officer/department	2	2	-	-
<i>Follow emergencies, rescue and first-aid procedures</i>	4	19		
PC14. provide appropriate first aid to victims in emergency situation	1	4	-	-

PC15. demonstrate basic techniques of bandaging	1	4	-	-
PC16. respond promptly and appropriately to an accident	0	3	-	-
PC17. perform rescue activity during an accident in real or simulated environments	1	4	-	-
PC18. demonstrate correct method to rescue injured people and others during an emergency	1	4	-	-
NOS Total	25	50		

National Occupational Standards (NOS) Parameters

NOS Code	HYC/N9302
NOS Name	Maintain health, safety and security procedures
Sector	Hydrocarbon
Sub-Sector	Generic
Occupation	Generic
NSQF Level	2
Credits	T1.5
Version	3.0
Last Reviewed Date	3-May-2023
Next Review Date	2-May-2026
NSQC Clearance Date	3-May-2023

Assessment Guidelines and Assessment Weightage

Assessment Guidelines

1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down the proportion of marks for Theory and Skills Practical for each PC.
2. The assessment for the theory part will be based on the knowledge bank of questions created by the SSC.
3. Assessment will be conducted for all compulsory NOS, and where applicable, on the selected elective/option NOS/set of NOS.
4. Individual assessment agencies will create unique question papers for the theory part for each candidate at each examination/training centre (as per assessment criteria below).
5. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/ training centre based on these criteria.
6. To pass the Qualification Pack assessment, every trainee should score a minimum of 50% of aggregate marks to successfully clear the assessment.
7. In case of unsuccessful completion, the trainee may seek reassessment on the Qualification Pack.

Recommended Pass % aggregate for QP: 50

Assessment Weightage

Compulsory NOS

National Occupational Standards	Theory Marks	Practical Marks	Project Marks	Viva Marks	Total Marks	Weightage
HYC/N 9105 Prepare for welding operation at oil and gas pipeline site	20	30	-	-	50	20
HYC/N 9106 Assist/help for pipeline welding operation	20	30	-	-	50	40
HYC/N9301 Working effectively in a team	20	30	-	-	50	20
HYC/N9302 Maintain health, safety and security procedures	25	50			75	20
Total	78	147	-	-	225	100

Acronyms

NOS – National Occupational Standard(s)

OS – Occupational Standard(s)

NSQF – National Skills Qualifications Framework

QP – Qualifications Pack

KU – Knowledge and Understanding

GS – Generic Skills

Glossary

Sector	Sector is a conglomeration of different business operations having similar business and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/ related set of functions in an industry.
Job role	Job role defines a unique set of functions that together form a unique employment opportunity in an organisation.
Occupational Standards(OS)	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the Knowledge and Understanding (KU) they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
Performance Criteria(PC)	Performance Criteria (PC) are statements that together specify the standard of performance required when carrying out a task.
National Occupational Standards(NOS)	NOS are occupational standards which apply uniquely in the Indian context.
Qualifications Pack(QP)	QP comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A QP is assigned a unique qualifications pack code.
Unit Code	Unit code is a unique identifier for an Occupational Standard, which is denoted by an 'N'
Unit Title	Unit title gives a clear overall statement about what the incumbent should be able to do.
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.
Scope	Scope is a set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on quality of performance required.

Knowledge and Understanding (KU)	Knowledge and Understanding (KU) are statements that together specify the technical, generic, professional and organisational specific knowledge that an individual need in order to perform to the required standard.
Organisational Context	Organisational context includes the way the organisation is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
Technical Knowledge	Technical knowledge is the specific knowledge needed to accomplish specific designated responsibilities.
Core Skills/Generic Skills(GS)	Core skills or Generic Skills (GS) are a group of skills that are the key to learning and working in today's world. These skills are typically needed in any work environment in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication-related skills that are applicable to most job roles.
Electives	Electives are NOS/set of NOS that are identified by the sector as contributive to specialization in a job role. There may be multiple electives within a QP for each specialized job role. Trainees must select at least one elective for the successful completion of a QP with Electives.
Options	Options are NOS/set of NOS that are identified by the sector as additional skills. There may be multiple options within a QP. It is not mandatory to select any of the options to complete a QP with Options.